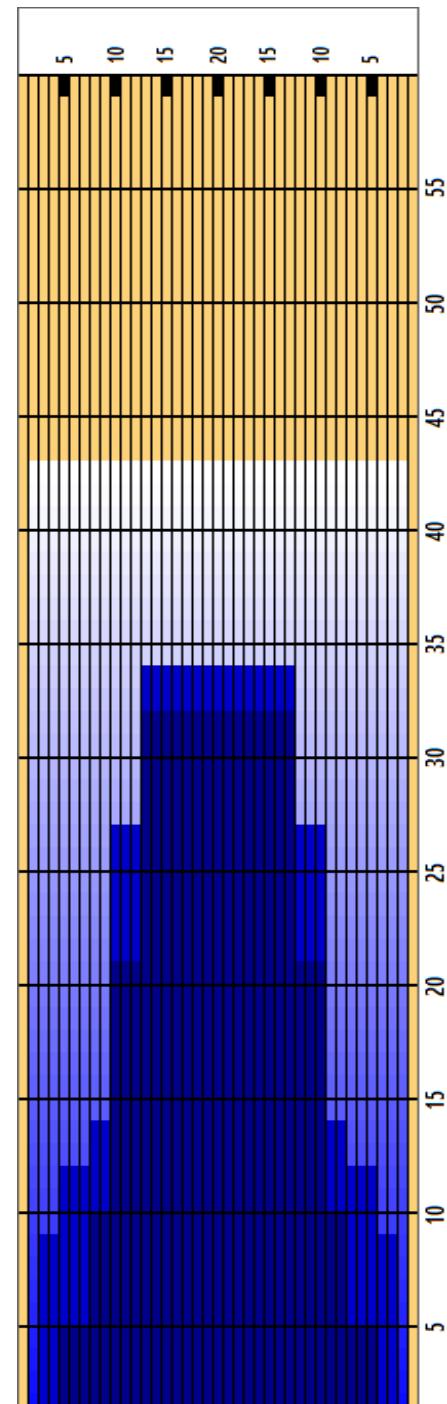


Oil Pattern Distance	43	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15.55 mL	Reverse Oil Total	12 mL	Volume Oil Total	27.55 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A		70	0.0	1.9	1.9 3500
2	5L	5R	2	14	A		62	1.9	5.8	3.9 3100
3	8L	8R	2	18	A		50	5.8	10.9	5.1 2500
4	10L	10R	4	18	A		84	10.9	21.1	10.2 4200
5	13L	13R	3	26	A		45	21.1	32.1	11.0 2250
6	2L	2R	0	30	A		0	32.1	43.0	10.9 0



	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B		0	43.0	34.0	-9.0 0
2	13L	13R	2	26	B		30	34.0	26.7	-7.3 1500
3	10L	10R	4	22	B		84	26.7	14.3	-12.4 4200
4	8L	8R	1	18	B		25	14.3	11.8	-2.5 1250
5	5L	5R	1	18	B		31	11.8	9.3	-2.5 1550
6	3L	3R	2	14	B		70	9.3	5.4	-3.9 3500
7	2L	2R	0	10	B		0	5.4	0.0	-5.4 0

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.97	1.55	1	1	1.55	3.97

