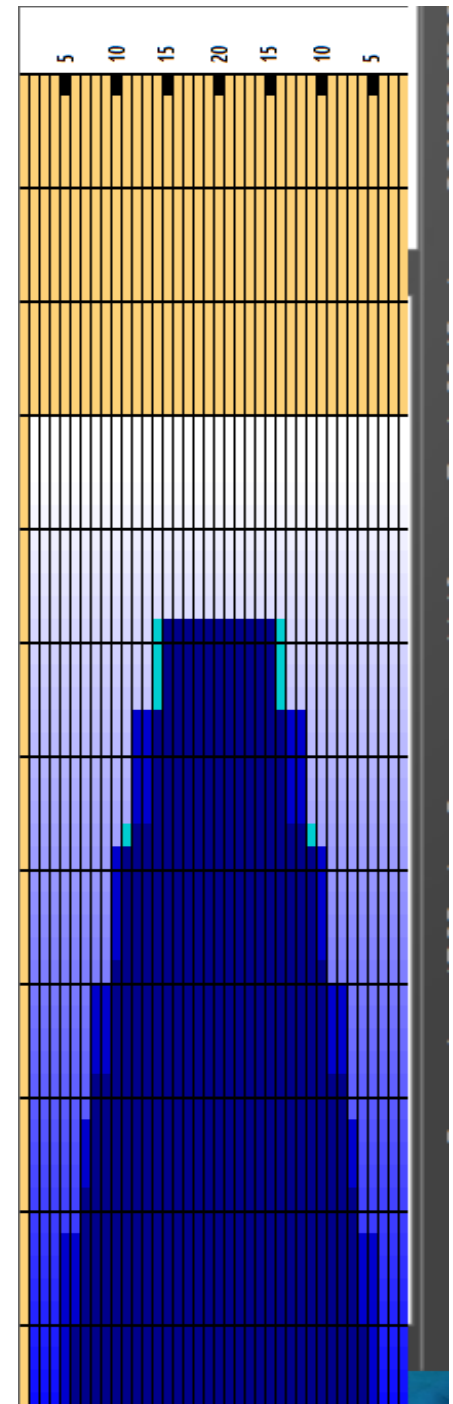


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 45       | Reverse Brush Drop | 36      | Oil Per Board      | 50 uL    |
| Forward Oil Total    | 17.35 mL | Reverse Oil Total  | 11.1 mL | Volume Oil Total   | 28.45 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | FIRE    | Tank B Conditioner | ICE      |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 14    | A    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 6L    | 6R   | 3     | 14    | A    | 87      | 0.0   | 5.9  | 5.9  | 4350  |
| 3 | 7L    | 7R   | 2     | 18    | A    | 54      | 5.9   | 11.0 | 5.1  | 2700  |
| 4 | 8L    | 8R   | 2     | 18    | A    | 50      | 11.0  | 16.1 | 5.1  | 2500  |
| 5 | 10L   | 10R  | 2     | 18    | A    | 42      | 16.1  | 21.2 | 5.1  | 2100  |
| 6 | 11L   | 11R  | 2     | 22    | A    | 38      | 21.2  | 27.4 | 6.2  | 1900  |
| 7 | 14L   | 14R  | 3     | 22    | A    | 39      | 27.4  | 36.7 | 9.3  | 1950  |
| 8 | 2L    | 2R   | 0     | 22    | A    | 0       | 36.7  | 45.0 | 8.3  | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 30    | B    | 0       | 45.0  | 36.0 | -9.0 | 0     |
| 2 | 15L   | 15R  | 1     | 26    | B    | 11      | 36.0  | 32.4 | -3.6 | 550   |
| 3 | 12L   | 12R  | 2     | 22    | B    | 34      | 32.4  | 26.2 | -6.2 | 1700  |
| 4 | 10L   | 10R  | 2     | 22    | B    | 42      | 26.2  | 20.0 | -6.2 | 2100  |
| 5 | 8L    | 8R   | 2     | 22    | B    | 50      | 20.0  | 13.8 | -6.2 | 2500  |
| 6 | 7L    | 7R   | 2     | 18    | B    | 54      | 13.8  | 8.7  | -5.1 | 2700  |
| 7 | 5L    | 5R   | 1     | 18    | B    | 31      | 8.7   | 6.2  | -2.5 | 1550  |
| 8 | 2L    | 2R   | 0     | 14    | B    | 0       | 6.2   | 0.0  | -6.2 | 0     |

Cleaner Ratio Main Mix NA Forward  
 Cleaner Ratio Back End Mix NA Reverse  
 Cleaner Ratio Back End Distance NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 6.94           | 1.51           | 1.04            | 1.04            | 1.51           | 6.94           |

